



## GRINDING MACHINE OPERATOR/TOOL AND DIE

Established, family-owned metal fabrication company in Northwest Baltimore seeks a grinding machine operator to work in our Tool and Die department. This position will set up and tending grinding machines and learn the Tool and Die trade from a very experienced team of Tool and Die Makers and Designer.

***Immediate need- First Shift- Monday through Friday  
\$18-\$22/hour, depending on experience and qualifications***

### **Job Duties:**

- Grind external or internal diameters.
- Read and interpret charts, drawings, and blueprints.
- Determine product specifications such as dimensions, tolerances, and number of parts to be ground.
- Determine grinding speeds, feed rates, holding fixtures, and grinding wheels to be used.
- Mount and dress grinding wheel.
- Check grinding wheels for cracks and change worn grinding wheels.
- Utilize indicators, micrometers, calipers, and preset gauges.
- Receive training on die making and tool assembly and maintenance
- Troubleshoot defects and make adjustments to tools as necessary
- Sharpening and repairing tools as required.
- Assisting press set-up operators in setting up tools as needed.
- Updating die tags and tool repair files.
- Handling materials, tools, and die sets weighing 50+ lbs.
- Evaluating and improving tooling performance.
- Troubleshooting production and quality problems related to tooling.
- Operating grinders, lathes, manual mills, and manual tools as needed.
- Perform tooling and machinist duties as necessary
- Other duties as assigned.

### **Job Requirements:**

- 3 -5 years' machine tool operation experience preferred
- Able to work independently to complete tasks in fast paced environment
- Ability to stand, walk, pull, and bend to the floor. There is occasional exposure to heaving weights of 25-60 pounds.
- Visual acuity is required for reading machine dials, blueprints, and precision measuring instruments. Mental acuity of an exacting and somewhat difficult nature is required
- Ability to read and interpret blueprints, drawings and sketches
- Recognize and properly use fixtures and tooling
- Ability to use precision measurement tools and equipment
- Excellent math skills and familiarity with geometric tolerances
- Capable of inspecting work at work station
- Solid Mechanical Aptitude
- Maintain clean and safe work station
- Ability to lift up to 40 pounds

Wingard and Company offers competitive pay plus bonus potential. Benefits include health/dental/ vision/short term disability/group life, 401k, vacation, sick and holiday pay and employer paid life insurance and long term disability.

**Contact Us:** For more information, please visit us at [www.wingardcompany.com](http://www.wingardcompany.com) Email resume to [hr@wingardcompany.com](mailto:hr@wingardcompany.com) or fax to 410-358-4573